

FORTENS™



**STRONG PARTNERS.
TOUGH TRUCKS.™**



FORTENS RANGE

DIESEL AND LPG FORKLIFT TRUCKS

1 600 - 5 500 KG





FORTENS™



HYSTER FORTENS RANGE

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➤ HYSTER FORTENS - THE SOLUTION TO YOUR APPLICATION NEEDS

As the first choice materials handling partner for the world's demanding operations, Hyster delivers value added solutions and dependable products through the strongest distribution network in the industry.

The Hyster Fortens™ range represents a breakthrough in how lift trucks are designed, built and acquired. It starts with a commitment to quality and dependability, incorporating proven design processes and systems to deliver a class-leading product. For the development of the product range, Hyster invested heavily in the best virtual, bench and field-testing equipment and processes in the industry and has ensured that only components of the highest quality

are included in the truck. In addition, investments have been made in state-of-the-art manufacturing systems and processes to ensure unmatched Hyster quality. As you would expect from Hyster, the trucks developed from this rigorous process boast the lowest cost of operation, maximum uptime, operator preferred ergonomics and unmatched performance.

Hyster Fortens™ - The Solution to your Application Needs



In addition, Hyster is committed to delivering extraordinary aftermarket support including:

- A comprehensive standard warranty programme.
- The industry's best serviceability and onboard diagnostics to maximize uptime and keep your investment at peak performance.
- The strongest, most experienced Dealer Network in the industry.

Each of these breakthroughs demonstrates Hyster's commitment to be a strong partner, providing the toughest trucks for all application needs.



PRODUCT FEATURES OVERVIEW

The Fortens™ range of forklift trucks feature industry leading innovations that deliver what matters most - maximum uptime, productivity and serviceability:

- 1 LED Lights**
Brighter and longer lasting bulbs for side, reverse, rear, brake and direction indicators.
- 2 Operator Compartment**
Ergonomically designed compartment enhances overall productivity. Features include - increased space and optimised step height allowing for easy entry and exit, fully adjustable seat and steering wheel, low effort e-hydraulics, repositioned foot pedals and better engine cooling.
- 3 Engine Cover**
The tough reinforced engine cover is hinged at the rear, offering excellent service access to the engine compartment.
- 4 EZXchange™ Bracket**
Allows for simple, quick exchanges of the LPG bottle - the bracket swings out and a gas-spring assisted cylinder lowers into a reclined and locked position.
- 5 Counterweight & Cooling**
The modern design permits a significant increase in airflow to optimise cooling, even in extreme temperatures and environments.
- 6 HSM™ Stability System**
The Hyster Stability Mechanism™ reduces truck lean in turns, improving lateral stability. The design enables the operator to travel over uneven surfaces with confidence.
- 7 Hydrostatic Steer Axle**
The elastomeric-mounted Hyster designed steer axle provides maximum durability and superior steering control for easy manoeuvring and low maintenance.
- 8 Powertrain, Engines & Brakes**
The drivetrain is fully isolated through the use of elastomeric mounts for the engine and transmission. The Fortens™ series features a range of patented transmission designs, which improve performance while reducing operating costs.



- 9 Overhead Guard**
The unique grid-style pattern improves visibility while protecting operators and strengthening the truck's structure.
- 10 Seat-Side E-hydraulics**
TouchPoint™ Mini-levers or cowl-mounted mechanical hydraulic levers are available.
- 11 Tilt Steering Column**
Infinitely adjustable tilt steering column allows operators to easily obtain a comfortable driving position.
- 12 Exclusive Mast**
Redesigned mast incorporates new chain placement and hose routings that maximise fork visibility for the driver and reliable, high performance lifting.
- 13 Pacesetter VSM™**
All vehicle systems are managed electronically to optimize performance and significantly increase overall reliability and enhance diagnostic capabilities for maximum uptime. The VSM enables customisation of truck performance to suit application needs.
- 14 Removable Floor Plate**
The one piece, steel floor plate is easily removed to provide excellent service access. A moulded rubber floor mat reduces noise and vibration in the operator compartment.
- 15 Hassle-Free Hydraulics**
The use of leak-free O-ring face seals helps to maximize uptime. An in-tank hydraulic filter allows for a cleaner overall operation.
- 16 Heavy-duty Drive Axle**
The full floating design of the drive axle enhances dependability and reliability for a longer service life.
- 17 Oil-immersed Brakes**
The brakes are housed in and protected by a sealed unit, preventing contaminants and damage, so protecting them in dirty environments. This contributes to reduced maintenance and repair time and costs, which results in extended truck dependability and uptime.



MAXIMUM DEPENDABILITY AND UPTIME



Decrease downtime by up to 30%.

Approximately 70% of industrial lift truck downtime results from problems with the powertrain, electrical system, cooling system or hydraulic system. With the Hyster Fortens™ range, many of these mechanical issues become a thing of the past, as design advances have reduced downtime by up to 30%.

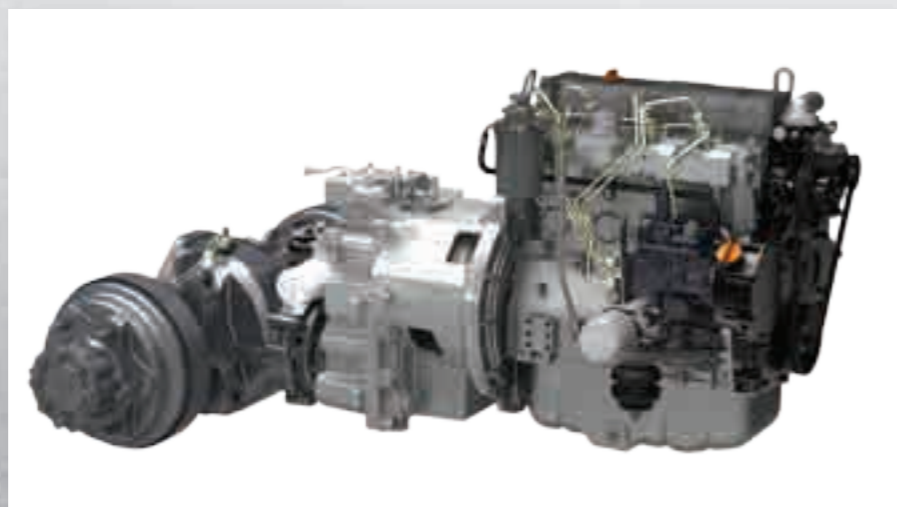
In addition, the Hyster dealer network is able to respond swiftly to any downtime reported and provide a quick service solution. Furthermore, the Fortens™ offers excellent service access to allow for easy maintenance. Together these factors ensure that you maintain maximum productivity in your operation.

Right: The fully isolated powertrain uses elastomeric mounts for the engine and transmission to minimise noise and vibration. Patented transmission designs improve performance while reducing operating costs.

DEPENDABILITY HIGHLIGHTS

Protected Powertrain

The durable powertrain is computer controlled, protected and managed by the Pacesetter™ VSM electronic management system, featuring a CANbus communications network. The VSM ensures maximum uptime and dependability, as it allows for fast and accurate trouble-shooting, facilitates first-time fixes and can help to minimise costly "parts swapping".



Hassle-Free Electrical & Hydraulic Systems

The CANbus system ensures reliable operation of the truck, providing reduced wiring complexity and keeps them away from heat sources. Non-mechanical, Hall-Effect sensors and switches are environmentally sealed to IP66 standards to keep out water and debris (allowing the truck to be pressure washable) and are designed to outlast the life of the truck. The Hyster Fortens™ is equipped with hassle-free hydraulic systems, featuring Leak-free O-ring face seal fittings which reduce leaks for enhanced reliability.

DuraMatch™ - The World's Most Advanced Powershift Transmission

The electronically controlled DuraMatch™ transmissions provide smoother directional changes to eliminate shock loading and extend the life of the clutch packs. These transmissions offer state-of-the-art features, managed by the VSM, such as the Auto Deceleration System, which contributes to extending brake and tyre life and so reduces the frequency of required changes and ultimately your overall operating costs.

Autospeed Hydraulics

If the Autospeed Hydraulics option is selected when lifting a load the engine speed is automatically increased to provide full hydraulic power. The Pacesetter VSM maintains the current travel speed (or prevents travel) until the operator steps on the accelerator. No operator inching is required and productivity and efficiency is increased by simplifying operator actions.

High-performance In-tank Hydraulic Filter

Superior filtration system increases life span of all hydraulic components such as hoses and pumps.

More Dependable in Demanding Applications

A choice of aluminium core radiators and a superior counterweight tunnel design coupled with a "pusher" type fan provide the industry's best cooling, ensuring that the truck operates at lower temperatures, which results in increased component life and limits the risk of overheating, particularly in heavy duty applications. In addition, the long term durability of the truck is enhanced by the available powertrain protection systems.



▶ LOW COST OF OWNERSHIP

Significant savings in ownership costs per lift truck – each year

The Hyster Fortens™ has been designed to help you lower your ownership costs in all types of applications, through offering a wide range of engine and transmission options to suit the application need.

In head-to-head comparisons with the leading competitors' comparable trucks, the Fortens™ range was shown to offer significant annual savings in

operating consumable costs, such as fuel efficiency, longer tyre life, reduced brake wear and decreased service time, which results in the lowest cost per load moved.

For example, the available Load Sensing Hydraulics system delivers increased operational efficiency, as the engine only supplies power to the hydraulic pumps when required.

This delivers increased responsiveness and acceleration, which helps to maximise productivity and lower fuel consumption, reducing overall operating costs.

This, combined with a 30% decrease in downtime, makes the Hyster Fortens™ series an exceptionally smart choice.



COST OF OWNERSHIP HIGHLIGHTS

Auto-Deceleration System (ADS)

Reduces tyre and brake wear by up to 50%, by automatically slowing the truck down, when the operator's foot is lifted off the accelerator.

Controlled Power Reversal

Allows smooth, controlled direction changes and protects the truck against abusive driving and also reduces shift shock and minimises powertrain repairs. This feature improves tyre life by 50% and saves fuel, and is fully adjustable for your application needs.

Pacesetter VSM™ - Vehicle System Manager

This state-of-the-art industrial on-board computer delivers greater uptime by monitoring and protecting key truck functions. It enables quick, easy diagnostics, minimising repair downtime and unnecessary parts swapping. The VSM also allows truck performance characteristics to be adjusted via the dash display, reducing product, truck and facility damage.

Oil Immersed Brakes

The brakes are housed in a sealed unit and protected from the environment, which helps to reduce damage and the resulting maintenance and repair time and costs. This brake system is therefore ideal for applications in wet, dirty or corrosive environments, where low lifetime operating costs and maximum uptime are a priority.

Extended Service Intervals

Periodic scheduled maintenance intervals have been extended to 500 hours, engine coolant change interval has been extended to 4,000 hours, and the hydraulic oil change interval has been extended from 2,000 to 4,000 hours, which help to reduce labour costs, as well as downtime.



Easy-to-Use 3-Point Entry Design

Enables easy entry and exit and reduces muscle and joint stress. The truck features an open non-slip step with an optimised height and allows access from both sides.

Optimum Location and Design of Operator Controls

All operator controls, such as the dash-display, indicator, direction lever and switches have been ergonomically designed and are placed in the optimum position for minimum muscle and joint strain.

The adjustable armrest that accompanies the E-hydraulic controls moves with the seat and telescopes forward.

A 30cm diameter, infinitely adjustable steering wheel with spinner knob improves steering response, with only 4 turns lock-to-lock. The improved pedal layout features hanging pedals and offers minimal braking requirements thanks to the Auto Deceleration System. Rear driving comfort has been improved thanks to a rear drive handle and

horn button, optimally placed on the overhead guard leg. A full-suspension seat is standard, with an optional swivel seat mechanism.

Swing-out, Drop-down LPG Tank Bracket

The swing out LPG bracket reduces muscle and joint strain during LPG tank replacement (Optional EZXchange™ bracket also lowers the tank approx 60 degrees).



Left: The standard 30cm diameter steering wheel with spinner knob features an infinitely adjustable tilt steering column.
Below: The rear grab handle provides an excellent hand hold for reverse driving while giving easy access to the auxiliary horn button.



Optimum driver comfort leads to significant savings in operating costs.

Extensive operator testing has resulted in a design of lift trucks that are easier and more comfortable to operate than the leading competitors.

Indeed, operators prefer the Hyster Fortens™ truck, as independent testing has revealed that driving the Fortens™ range significantly reduces operator fatigue and increases productivity through superior operator comfort, precise, effortless handling, and easy entry and exit. For the Hyster Fortens™ lift truck owner, this means significant savings in operating costs and productivity improvements.

ERGONOMICS HIGHLIGHTS

Isolated Drivetrain

Minimises the effect of powertrain noise and vibration and helps to reduce the noise levels at operator ear. This, together with the full suspension seat, which provides best in class Whole-Body Vibration levels of 0.6m/s², limits driver fatigue and increases productivity, by maximising comfort throughout the shift.

Excellent All-round Visibility

Thanks to the optimum seat position and through mast visibility and narrow overhead guard legs.

Innovative Operator Compartment Design

The increased operator space is a result of the redesigned overhead guard and significantly more floor and foot space. It provides increased shoulder space and headroom, resulting in excellent operator comfort.

Above Left: The ergonomically designed operator compartment enhances overall productivity.
Above right: Easy-to-use 3-point entry system significantly reduces operator fatigue.



Above: The advanced integrated dash display uses a non-reflective, backlit LCD screen and 21 indicator lights provide information at a glance in all lighting conditions.



Increase Throughput and Sales Volume While Reducing Ownership Costs.

Productivity means moving more of your loads in less time with less cost. The development of the Hyster Fortens™ range has focused on boosting performance to increase productivity and meet application requirements.

The Fortens™ has, through independent testing, been proven to lead the industry in productivity, in terms of the number of loads moved per hour, thanks to a combination of the truck's performance, ergonomics (operator comfort and control), service time and dependability.

This increased productivity results in significant savings in materials handling costs through reduced operating expenses, labour costs and operator overtime and increased throughput.

PRODUCTIVITY HIGHLIGHTS

Choice of Configurations

A wide choice of engines, transmissions, hydraulic controls and cooling system options is available to best meet the application needs and maximise productivity.

Pacesetter VSM™ - Vehicle System Manager

The Pacesetter VSM™ industrial onboard computer permits adjustment and optimisation of the truck's performance and enables advanced productivity features such as ADS and Controlled Power Reversal, optimised hydraulic performance, in addition to monitoring key functions.

Electronically Controlled Transmissions

All transmissions feature electronic inching, electronic shift, neutral start / brake interlock. The patented DuraMatch™ transmissions offer features such as ADS (Auto Deceleration System), Controlled Power Reversal and Controlled Roll-Back on ramps.



Auto-speed Hydraulics and Throttle Response Management automatically compensate for hydraulic operation and driving on gradients. This results in the operator having to manage fewer tasks and increases control of the truck and maximises driver productivity.

Enhanced Cooling System with Optimised Airflow

Stabilises operating temperatures, allowing uninterrupted workflow and increasing uptime.

HSM

The maintenance free HSM™ enhances lateral stability without compromising uneven surface travel, by reducing truck lean by limiting the articulation of the steer axle.

Return to Set Tilt (RTST)

Optional Return to Set Tilt has programmable set points for alignment of mast and forks and is extremely beneficial in applications where product damage can be caused by non-parallel stacking.



Above: HSM™ (Hyster Stability Mechanism) reduces truck lean in turns, improving lateral stability. The design allows for superior travel over uneven surfaces.



▶ SIMPLIFIED SERVICEABILITY



Comprehensive support delivered through an extensive and experienced dealer network.

The Fortens™ range of lift trucks represents a breakthrough in how Hyster lift trucks are being designed, built and acquired. But even the toughest, most durable machine with moving parts requires regular servicing and maintenance.

The Fortens™ has been designed to be the fastest and easiest to service and to need less regular maintenance. This improved serviceability results in increased uptime and throughput, compared to comparable competitive products and sets new standards in the industry.

Furthermore, Hyster is committed to delivering extraordinary aftermarket support to the Hyster Fortens™ range that includes a parts availability programme which is the fastest and most comprehensive in the industry today and is designed to keep your materials moving at the speed of business today and tomorrow.

SERVICE HIGHLIGHTS

Reliable Truck Systems

Superior filtration system, CANbus communications network, robust clutch packs, sealed electrical connectors, O-ring face seals and Hall-effect sensors all contribute to reducing servicing requirements.

Pacesetter VSM™ and Dash Display Quickly Identify Service Needs

Providing fast and efficient repairs, enabling more first-time fixes and reducing costly parts-swapping, the Pacesetter VSM™ continuously monitors fluid levels and the powertrain and immediately alerts the operator to problems. State-of-the-art onboard diagnostics via the dash display communicates service codes to allow for quick and accurate repairs. PC diagnostics allow service engineers to operate fast and precise troubleshooting exercises, facilitating first-time fix.

Complete Cowl-to-Counterweight Service Access:

A rear opening one-piece hood, a one piece floor plate, fast, colour-coded daily checks, (conveniently located for quick ID) and the simplified layout of wiring and hydraulics all contribute to facilitating servicing, decreasing service time for unscheduled repairs as well as regular maintenance.

Oil Immersed Brakes

Offer reduced maintenance and repair time and costs, which results in extended truck dependability and uptime.

Comprehensive Warranty:

One year / 2,000 hours on full truck or two years / 4,000 hours on DuraMatch™ powertrains.

Experienced & Extensive Dealer Network:

Over 150 dealer locations in Europe, Middle East & Africa. Dealers average over 30 years of materials handling experience and the network has over 3000 trained service technicians.

Below: Easy access to components decreases service time for unscheduled repairs and regular maintenance.



PRODUCT OVERVIEW

The Hyster Fortens™ range is available in several truck packages, depending on the model series. Furthermore with multiple powertrain combinations to choose from, you're assured of finding the right solution for your application needs as well as lowering your cost of operations. Each configuration offers improved efficiency, advanced dependability and simple serviceability.

Depending on the model range, there are a number of transmissions available:

- Electronic-controlled **Powershift Transmission**.
- **DuraMatch™**; 1-speed, featuring Auto Deceleration System, Controlled Power Reversal and Controlled Rollback on Ramps.
- **DuraMatch™2**; 2-speed, features the above with the additional functionality of two speeds - a lower first gear for extended drawbar pull and a higher second gear for top speeds on long runs.

The features of the DuraMatch™ transmissions are managed and controlled by the VSM.



MODEL PACKAGES

H1.6–2.0FTS	Fortens	Fortens Advance
Powertrain* Configuration		
Engine - Diesel	Yanmar 4TNE92 2.6L, 29.1kW	Yanmar 4TNE92 2.6L, 29.1kW
- LPG	PSI 2.0L, 33.0kW	PSI 2.0L, 33.0kW
Transmission	Electronic Powershift	DuraMatch™, 1 speed
Brakes	Drum Brakes	ADS Drum Brakes
Cooling System	Serpentine Radiator or Anti-Clog Radiator	Serpentine Radiator High-Capacity Anti-Clog Radiator
Hydraulics	Cowl Levers or E-hydraulics	Cowl Levers or E-hydraulics

H2.0–3.5FT	Fortens	Fortens Advance	Fortens Advance+
Powertrain* Configuration			
Engine - Diesel	Yanmar 4TNE92 2.6L, 33.9kW	Yanmar 4TNE92 2.6L, 33.9kW	Kubota FKBL02.4EMD 2.4L, 43.2kW
	Yanmar 4TNE94L 3.0L, 34.2kW	Yanmar 4TNE94L 3.0L, 34.2kW	
	Yanmar 4TNE98 3.3L, 43.0kW ~	Yanmar 4TNE98 3.3L, 43.0kW ~	
- LPG	PSI 2.4L, 44kW	PSI 2.4L, 44kW	Kubota 2.5L, 43.9kW
Transmission Electronic	Basic Powershift, 1 speed DuraMatch™2, 2 speed	DuraMatch™, 1 speed DuraMatch™2, 2 speed	DuraMatch™, 1 speed
Brakes	Drum Brakes	ADS Drum or Wet Brakes	Wet Brakes
Cooling System	Anti-Clog Radiator or High-Capacity Anti-Clog Radiator	High-Capacity Anti-Clog Radiator or Combi-Cooler Radiator	High-Capacity Anti-Clog Radiator or Inter-Cooler Radiator
Hydraulics	Cowl Levers	E-hydraulics	E-hydraulics

S2.0–3.5FT	Fortens Advance	Fortens Advance+
Powertrain* Configuration		
Engine - LPG	PSI 2.4L, 44kW	Kubota 2.5L, 43.9kW
Transmission	DuraMatch™, 1 speed	DuraMatch™, 1 speed
Brakes	ADS Drum Brakes	ADS Drum Brakes
Cooling System	Combi-Cooler Radiator	High-Capacity Anti-Clog Radiator
Hydraulics	E-hydraulics	E-hydraulics

H4.0–5.5FT	Fortens	Fortens Advance	Fortens Advance+
Powertrain* Configuration			
Engine - Diesel	Kubota V3600-IDI-TE3B 3.6L, 570kW ~	Kubota V3600-IDI-TE3B 3.6L, 570kW ~	Kubota V3800 DICR-FE4 3.8L, 55.0kW
- LPG		Kubota WG3800 3.8L, 54.9kW	Kubota WG3800, 54.9kW
		Kubota WG3800 3.8L, 64.0kW	Kubota WG3800, 64.0kW
Transmission	Basic Powershift, 1 or 2 speed	DuraMatch™, 1 speed DuraMatch™2, 2 speed	DuraMatch™2, 2 speed
Brakes	Premium Wet Brakes	Standard or Premium Wet Brakes	Premium Wet Brakes
Cooling System	Combi-Cooler Radiator	Combi-Cooler Radiator	Combi-Cooler Radiator
Hydraulics	Cowl Levers or E-hydraulics	E-hydraulics or Cowl Levers	E-hydraulics

S4.0–5.5FT	Fortens Advance	Fortens Advance+
Powertrain* Configuration		
Engine - LPG	Kubota WG3800 3.8L, 54.9kW	Kubota WG3800 3.8L, 54.9kW
	Kubota WG3800 3.8L, 67.8kW	Kubota WG3800 3.8L, 67.8kW
Transmission	DuraMatch™, 1 speed	DuraMatch™2, 2 speed
Brakes	Standard or Premium Wet Brakes	Premium Wet Brakes
Cooling System	Combi-Cooler Radiator	Combi-Cooler Radiator
Hydraulics	E-hydraulics	E-hydraulics

* Engine, Transmission & Drive Axle. Please refer to the Price List for full option configurations. ■ For non EU markets

▶ AVAILABLE OPTIONS

DEPENDABILITY

Powertrain protection
Premium monitoring
High air intake with pre-cleaner
Accumulator
Keyless start
Traction speed limiter
Impact sensor

Fleet Care Package

- Operator password
- Keyless start
- Premium Monitoring
- Powertrain protection system
- Traction speed limiter

PRODUCTIVITY

E-hydraulic controls
Return to Set Tilt
Swivel seat
Full-suspension swivel seat
EZXchange™ swing-out, drop-down
LPG tank bracket
Monotrol
Mirrors

Productivity Package

- Return to Set Tilt (with mini levers only)
- Keyless start with operator password
- Powertrain Protection System
- Full suspension swivel seat

Performance Package

- Return to Set Tilt (with mini levers only)
- Keyless start with operator password

ERGONOMICS

EZXchange™ swing-out, drop-down
LPG tank bracket
E-hydraulic controls
Return to Set Tilt

- Reduces product damage
- Automatic soft stopping of the mast at set position
- Conveniently located button allows override
- Extremely beneficial in applications where product damage can be caused by non parallel stacking of paper rolls and paper bales, etc or in conveyor loading / unloading applications

Monotrol® pedal

Cabins

High visibility seat belt with interlock



Below: The EZXchange™ Bracket allows for simple, quick exchanges of LPG bottle – the bracket swings out and a gas-spring assisted cylinder lowers into a reclined and locked position.



COST OF OWNERSHIP

- Pit-stop tyres
 - Cowl-mounted levers
 - Powertrain protection
 - Premium Monitoring
 - High air intake
 - Paper applications kit
 - Accumulator
 - Vented hood
 - Radiator lint screen
 - Traction speed limiter
 - Operator passwords
 - Fleet Care Package
- Rental Package**
- Operator password
 - Powertrain protection system
 - Traction speed limiter
 - Full-suspension swivel seat
- Integral sideshift and fork positioner

SERVICE OPTIONS

- Operator passwords
- Premium Monitoring
- Enhanced monitoring system
- Powertrain protection system
- Extended warranty

MISCELLANEOUS OPTIONS

- Rear work lights and beacon
- Mast types and heights
- Fork lengths
- Audible and visible alarms
- Side view mirrors
- Attachment extension pipes with quick disconnect fittings
- Fire extinguisher
- LPG tank - steel or aluminium
- Hyster Tracker
- PAL - Pedestrian Awareness Light

Top left: The modern counterweight design permits a significant increase in airflow to optimise cooling, even in extreme temperatures and environments.



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TOUGH TRUCKS.™**

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FOR DEMANDING OPERATIONS, EVERYWHERE.

Hyster supplies a complete range of warehouse equipment, IC and electric counterbalanced trucks, container handlers and reach stackers. Hyster is committed to being much more than a lift truck supplier.

Our aim is to offer a complete partnership capable of responding to the full spectrum of material handling issues: Whether you need professional consultancy on your fleet management, fully qualified service support, or reliable parts supply, you can depend on Hyster.

Our network of highly trained dealers provides expert, responsive local support. They can offer cost-effective finance packages and introduce effectively managed maintenance programmes to ensure that you get the best possible value. Our business is dealing with your material handling needs so you can focus on the success of your business today and in the future.



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